

640 Series

XpresTint Compatible

GLASS FINISH



640 Glass Finishes have been specifically designed and Tint Strength Controlled for Evic Group's XpresTint In-House Colour Creation system.

● Simple System

ONLY 2 Bases required to make thousands of Solid Colours.

ONLY 2 metallic Bases required to make hundreds plus Metallic Colours.

ONLY 1 Pearl Base required to make hundreds of Crystal Pearl Colours .

● Excellent Coverage in Virtually Any Colour

High opacity bright brilliant colours and deep alluring shades on demand.

Anytime.....That's Xpress Tint.

● Thousands of Colours

640 Glass finishes in Xpress Tint has over 2,000 popular colour formulas which can be made from 250ml up.

The standard EVIC Group private colour matching, corporate colour and Project colour matching services are still readily available to the Xpress Tint Family.

● New Metallic

653 Metallic--This new metallic finish is bolder & brighter in all the EVIC 110 Metallic Standards.

● New Pearl

642 Duet Crystal Pearl--This pearl us a unique EVIC development the pearl effect is extremely even and brings alive any colour.

640 Glass Finishes

GLOSS LEVEL As all coatings appear Gloss through the glass, the standard finish is **30%**, this is only seen on the back of the glass. Gloss backing is available if required.

MIXING RATIO Mix by Volume
4 Parts 640 Part A : 1 Part 640 Part B

THINNING by Volume: 15-25% with 920S Solvent

It is essential to thin all 640 Glass Finishes a minimum of 15% with 920S Adpro solvent prior to commencing application. 920S solvent completes the mixture and ensures bonding to the glass substrate. See Glass Pre-treatment as well.

MIXING RATIO VOLUME IS: 4A:1B + 20% 920S

Stir PART A thoroughly. Only mix sufficient for spraying within the normal pot life. Products are mixed by Volume; 4 parts "A" to 1 part "B" and then thinned 15-25% with 920s Adpro solvent. Combine thoroughly before use.

SOLVENT 920S Adpro Solvent **1L**, 1 x **4L** or 2 x **4L** Econo pack

GLASS PRE-TREATMENT WASH DOWN GLASS THOROUGHLY WITH 920S ADPRO SOLVENT
Before spraying, air clean prepared surface and wash glass thoroughly with 920S AdPro Solvent to ensure the substrate is clean. Saturating the glass surface with 920S AdPro and allowing it to dry, even lightly scrubbing the glass with AdPro and fine steel wool can be very effective. Do not use methylated spirits (or any other solvent) as a substitute to 920S AdPro, as this will affect the adhesion performance of 640 to the glass substrate.

IMPORTANT: Due to the silicone applied during processing, we do not recommend the application of 640 Glass Finishes, to a glass substrate which has been sandblasted.

COLOUR RANGE Virtually unlimited. Over 100 EVIC metallic colours

COVERAGE Approximately 3-5 square meters per litre (3~5m²/L)

640 GLASS BASES FOR XTINT

PART B & ADPRO

SOLID PART A

XB645 Xtint White Base 30% Part A

XB646 Xtint Deep Base 30% Part A

METALLIC PART A

XB653 Xtint Coarse Metallic Base Part A

XB655 Xtint Medium Metallic Base Part A
NOTE: BOTH METALLIC BASES ARE REQUIRED TO MAKE THE FULL RANGE OF METALLIC COLOURS

1 x **4L**
2 x **4L**
1 x **10L** Econo pack

920S ADPRO
&
640 PART B

DUET CRYSTAL PEARL PART A

XB642-12 Duet Crystal Pearl is applied to the glass as the first coat followed by the desired backing colour--black to white and any colour in between for a beautiful metallic look.

1L
1 x **4L**
2 x **4L**
1 x **10L** Econo pack

1L
1 x **4L**
2 x **4L** Econo pack